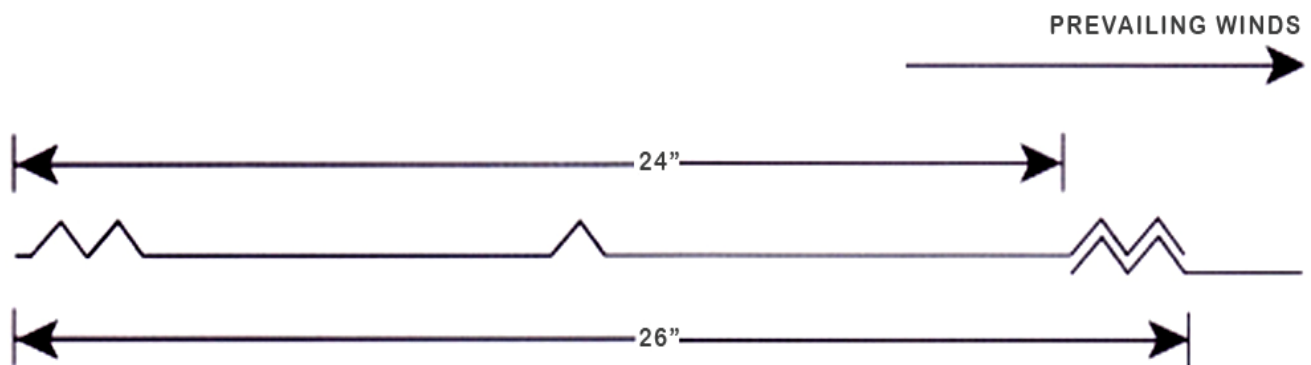




5V CRIMP ROOF SYSTEM INSTALLATION INSTRUCTIONS

For satisfactory results please read and follow these instructions



YOU MUST

- Insure that structure is square and true so that roofing will seal properly at side laps.
- Start all roofing or siding sheets at end of building away from prevailing wind.
- Follow recommended screwing pattern.
- Be sure that side laps are properly sealed.
- End lap 12" if slope is less than 4" in 12"; a 6" end lap is recommended for 4" in 12" or greater slope.

DO NOT

- **DO NOT** use less than 3" in 12" slope.
- **DO NOT** use green lumber. May result in screws backing out if lumber wraps. 2" x 4" maximum seasoned nailing strips are recommended.
- **DO NOT** drive screws through purlins. May cause siphon leak around screw shank.
- **DO NOT** over-drive or under-drive screws.
- **DO NOT** leave loose screws that have missed purlin or shanked screws. remove screw and seal hole with butyl caulking or equivalent.
- **DO NOT** leave metal shavings on roof surface. Remove immediately to prevent corrosion.
- **DO NOT** leave stored roofing unprotected. Material should not be stored outside.